

FabriVU 340i and FabriVU 340i+ settings for UFabrik textiles

	FabriVU 340i	FabriVU 340i+
UFabrik Soft Blackback	TBC	<ul style="list-style-type: none"> - Heater: 175°C - Step Speed: 3 - Step Setting Adjust: 150 - Pressures: infeed 1.0bar, exit 1.6bar - Head Height: 2.210 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 320cm Width 101.868% Length 98.2962% Fixed Dancer With added red grippy tape on drive roller
UFabrik Soft Backlit	<ul style="list-style-type: none"> - Heater: 170°C - Step Speed: 3 - Step Setting Adjust: -150 - Pressures: infeed 2.0bar, exit 2.5bar - Head Height: 2.1 - Unwind printing on inside of fabric Take up inside - Shrinkage: Width 102.459% Length 98.912% - Fixed Dancer 	<ul style="list-style-type: none"> - Heater: 183°C - Step Speed: 3 - Step Setting Adjust: -300 - Pressures: infeed 2.5bar, exit 3.5bar - Head Height: 2.050 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 320cm Width 102.041% Length 97.8155% - Fixed Dancer
UFabrik Soft Display	<ul style="list-style-type: none"> - Heater: 175°C - Step Speed: 2 - Step Setting Adjust: -100 (Check on each machine) - Pressures: infeed 1.0bar, exit 1.2bar - Head Height: 2.1 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 320cm Width 101.52% Length 95.84% - Fixed Dancer 	<ul style="list-style-type: none"> - Heater: 185°C - Step Speed: 3 - Step Setting Adjust: 0 - Pressures: infeed 1.0bar, exit 1.2bar - Head Height: 2.380 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 320cm Width 101.523% Length 95.8466% - Fixed Dancer
UFabrik Flag	<p>FAST- Heater: 185°C</p> <ul style="list-style-type: none"> - Step Speed: 2 - Step Setting Adjust: -150 - Pressures: infeed 1.2bar, exit 1.4bar - Head Height: 2.1 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 320cm Width 102.444% Length 101.351% - Fixed DancerULTRA- Heater: 185°C - Step Speed: 3 - Step Setting Adjust: -150 - Pressures: infeed 1.2bar, exit 1.4bar - Head Height: 2.1 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 320cm Width 102.669% Length 101.488% - Fixed Dancer 	<p>FAST- Heater: 195°C</p> <ul style="list-style-type: none"> - Step Speed: 3 - Step Setting Adjust: 75 - Pressures: infeed 1.0bar, exit 1.2bar - Head Height: 2.080 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 320cm Width 102.145% Length 101.01% - Fixed DancerFAST Low Ink- Heater: 195°C - Step Speed: 4 - Step Setting Adjust: 75 - Pressures: infeed 1.0bar, exit 1.2bar - Head Height: 2.080 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 320cm Width 102.145% Length 101.01% - Fixed Dancer

*All settings are advisory only, results may vary depending on environment and other external factors.

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UFabrik Flag Airmesh	<p>FAST- Heater: 185°C</p> <ul style="list-style-type: none"> - Step Speed: 2 - Step Setting Adjust: -150 - Pressures: infeed 1.2bar, exit 1.4bar - Head Height: 2.1 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 220cm Width 102.041% Length 98.9446% <p>- Fixed DancerULTRA- Heater: 185°C</p> <ul style="list-style-type: none"> - Step Speed: 3 - Step Setting Adjust: -150 - Pressures: infeed 1.2bar, exit 1.4bar - Head Height: 2.1 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 220cm Width 101.937% Length 99.108% <p>- Fixed Dancer</p>	<ul style="list-style-type: none"> - Heater: 190°C - Step Speed: 3 - Step Setting Adjust: 75 - Pressures: infeed 1.0bar, exit 1.2bar - Head Height: 2.080 - Unwind printing on inside of fabric Take up inside - Shrinkage: starting width 220cm Width 102.145% Length 98.8468% <p>- Fixed Dancer</p>
UFabrik Tent (Direct)	<ul style="list-style-type: none"> - Heater: 180°C - Step Speed: 2 - Step Setting Adjust: -150 - Pressures: infeed 1.2bar, exit 1.4bar - Head Height: 2.1 - Unwind printing on outside of fabric Take up inside - Shrinkage: starting width 238cm Width 101.574% Length 100.739% <p>- Fixed Dancer</p>	<ul style="list-style-type: none"> - Heater: 185°C - Step Speed: 3 - Step Setting Adjust: 0 - Pressures: infeed 1.0bar, exit 1.4bar - Head Height: 2.080 - Unwind printing on outside of fabric Take up inside - Shrinkage: starting width 238cm Width 101.523% Length 100.503% <p>- Fixed Dancer</p>
UFabrik Tent (Transfer)Beaver Paper TexPrint UT 92	<ul style="list-style-type: none"> - Heater: 60°C - Step Speed: 2 - Step Setting Adjust: 0 - Pressures: infeed 0.6bar, exit 0.8bar - Head Height: 2.5 - Unwind printing on outside of paper Take up inside - Shrinkage: TBC - Fixed DancerFlat Heat Press <p>Paper Sublimation (Beaver 162cm 92gsm) Temp 190°C Contact time 50 seconds</p>	<ul style="list-style-type: none"> - Heater: 135°C - Step Speed: 2 - Step Setting Adjust: 0 - Pressures: infeed 0.6bar, exit 0.8bar - Head Height: 2.5 - Unwind printing on outside of paper Take up inside - Shrinkage: Width 101.124% Length 101.351% - Fixed DancerCalender Press <p>Paper Sublimation (Beaver 162cm 92gsm) Temp 190°C Contact time 50 seconds</p>
UFabrik Ultra Stretch (Transfer)Beaver Paper TexPrint UT 92	<ul style="list-style-type: none"> - Heater: 60°C - Step Speed: 2 - Step Setting Adjust: 0 - Pressures: infeed 0.6bar, exit 0.8bar - Head Height: 2.5 - Unwind printing on outside of paper Take up inside - Shrinkage: TBC - Fixed DancerFlat Heat Press <p>Paper Sublimation (Beaver 162cm 92gsm) Temp 185°C Contact time 50 seconds</p>	<ul style="list-style-type: none"> - Heater: 135°C - Step Speed: 2 - Step Setting Adjust: 0 - Pressures: infeed 0.6bar, exit 0.8bar - Head Height: 2.5 - Unwind printing on outside of paper Take up inside - Shrinkage: Width 101.124% Length 102.975% - Fixed DancerCalender Press <p>Paper Sublimation (Beaver 162cm 92gsm) Temp 185°C Contact time 50 seconds</p>

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